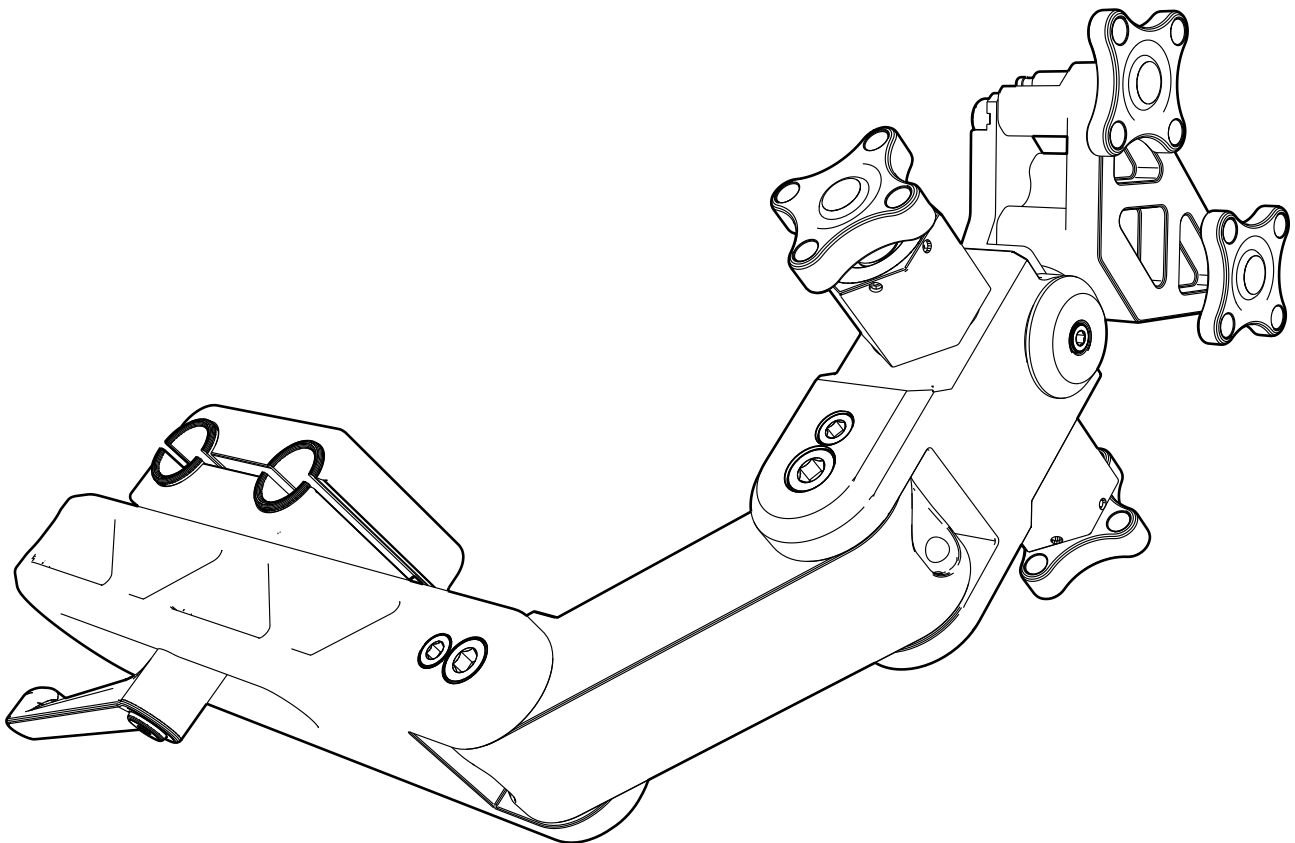


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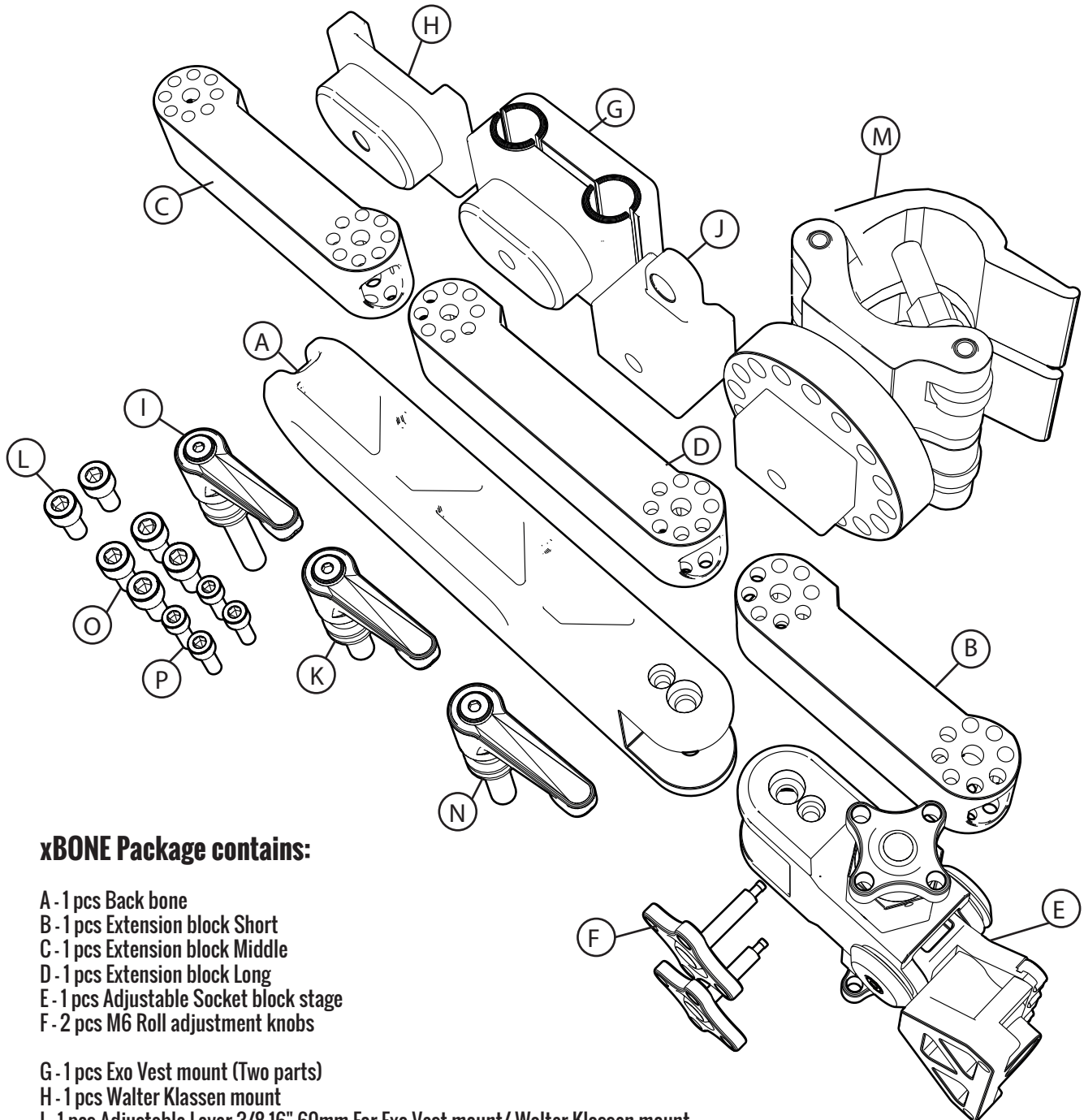


QUICK GUIDE SETUP AND CONFIGURATIONS FOR: FLOWCINE xBONE

Please read through the full documentation, before using the xBONE for the first time! The documentation includes configurations and parts descriptions.

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xBONE Package contains:

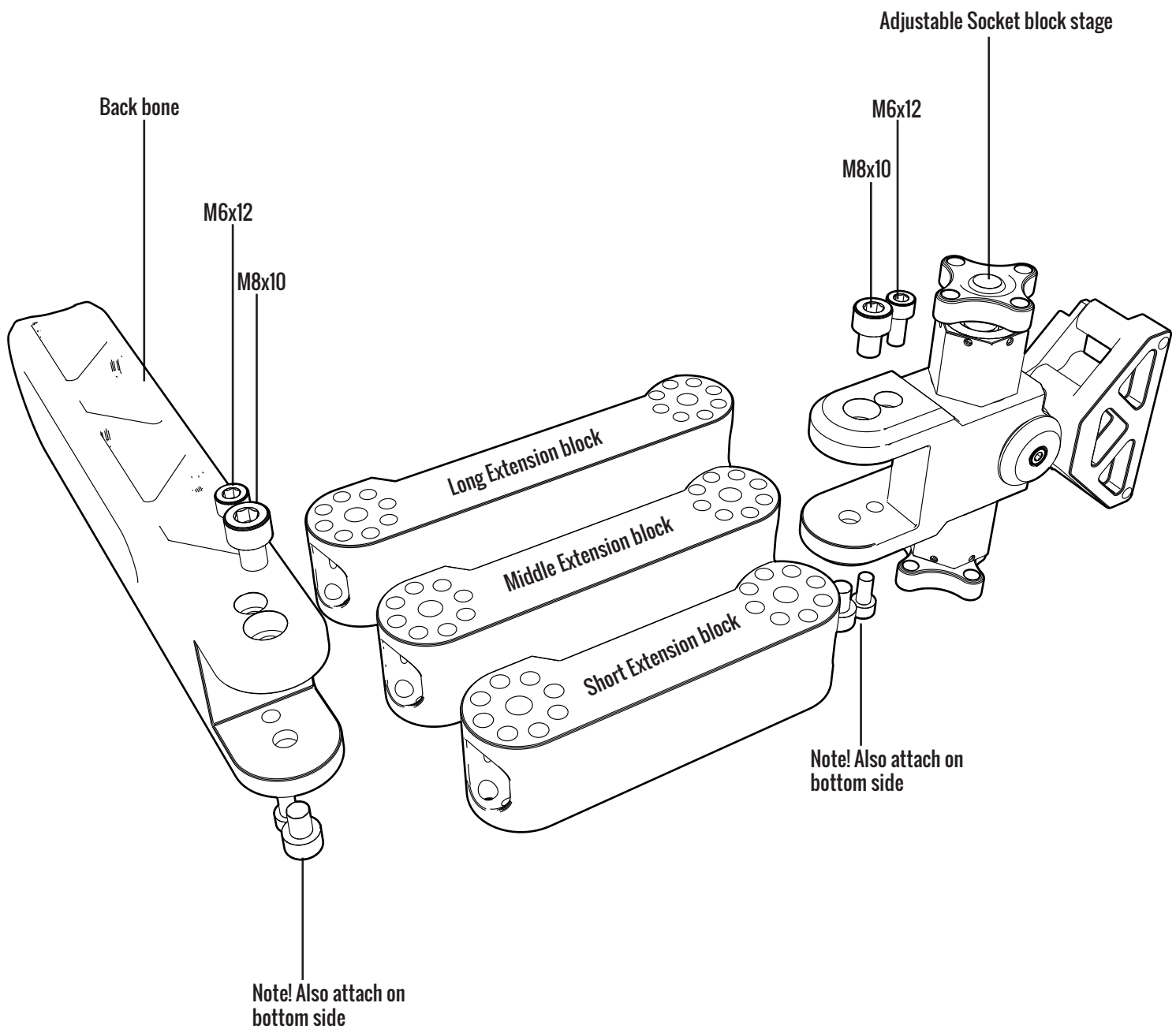
- A - 1 pcs Back bone
- B - 1 pcs Extension block Short
- C - 1 pcs Extension block Middle
- D - 1 pcs Extension block Long
- E - 1 pcs Adjustable Socket block stage
- F - 2 pcs M6 Roll adjustment knobs
- G - 1 pcs Exo Vest mount (Two parts)
- H - 1 pcs Walter Klassen mount
- I - 1 pcs Adjustable Lever 3/8-16" 60mm For Exo Vest mount/ Walter Klassen mount
- J - 1 pcs Action Products mount
- K - 1 pcs Adjustable Lever 3/8-16" 35mm For Hard mount/Action Products
- L - 2 pcs M8x16 for Action Products mount
- M - 1 pcs Hard mount with 2 x 48-52mm Speedrail clamps
- N - 1 pcs Adjustable Lever 3/8-16" 50mm For Hardmount
- O - 4 pcs M8x10 for Extension block lock
- P - 4 pcs M6x12 for Extension block angle lock

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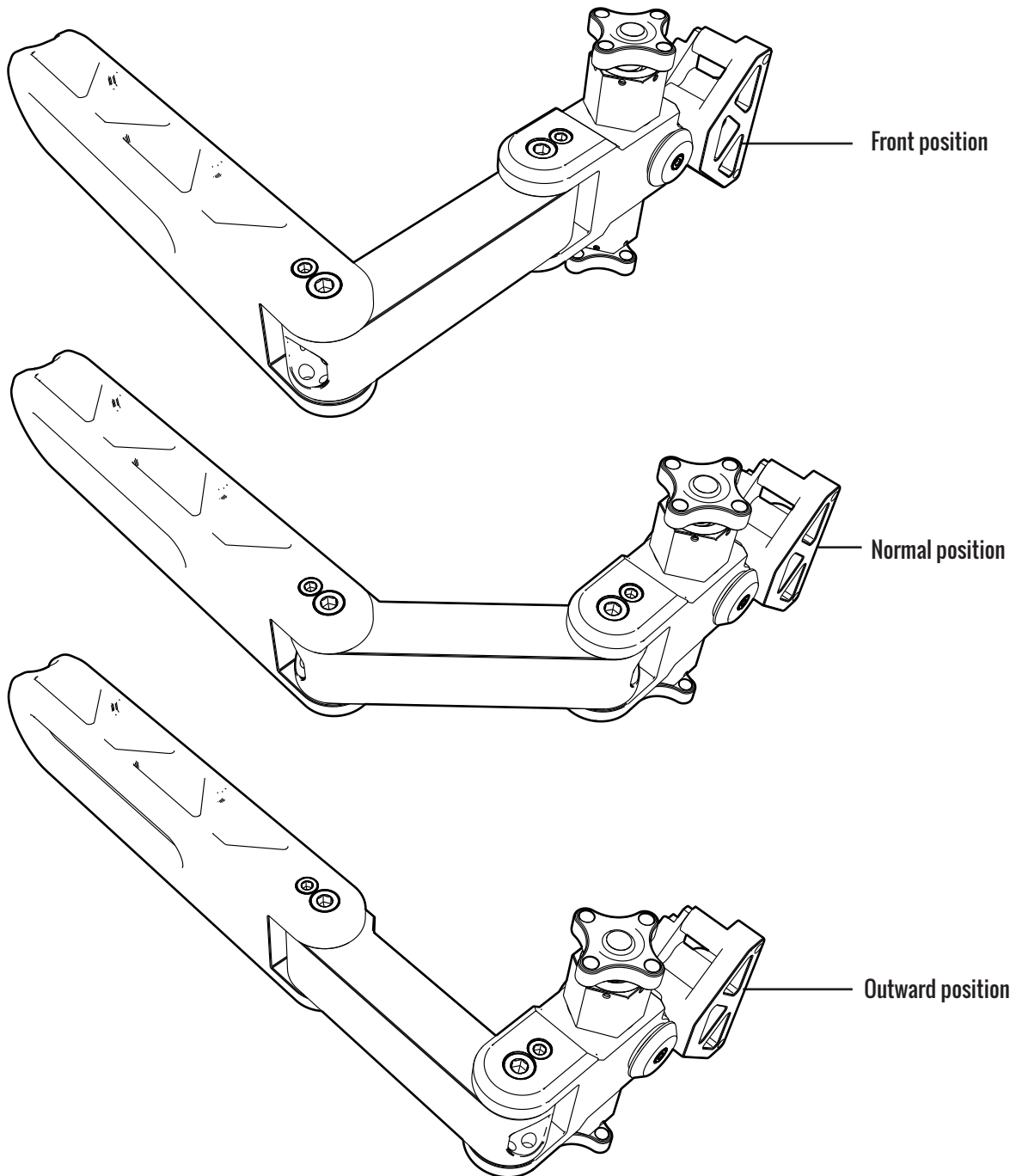
xBONE setup:

Connect either the Extension block Short, Middle or Long to the Back bone depending on body type, using two M8x10 and two M6x12. You then connect the adjustable socket block stage using the same type of screws. Start by adding the M8, and then select the angle locking it down with the M6 on both ends until the segments are rigid without any play.



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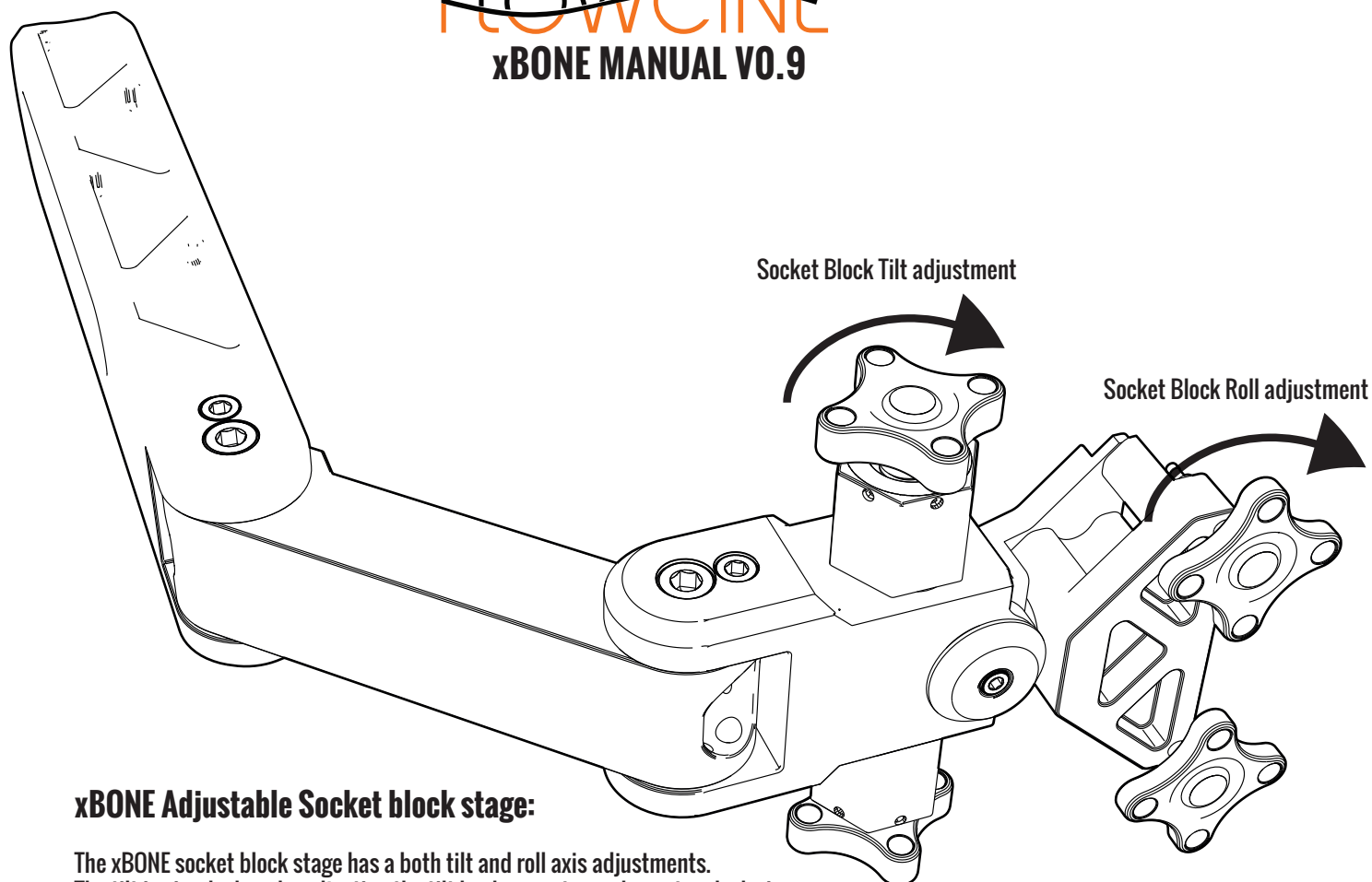


xBONE Extension block angles:

The xBONE have three different angles it can be positioned in. Each operator have to try out which angle is preferred. Each angle is in 45 degree steps, and enables the socket block to move from a front position, to a normal operation position (default) to a outward position. The different angles, combined with the three different extension blocks and a slidable Back bone gives a wide arrange of different socket block placements.

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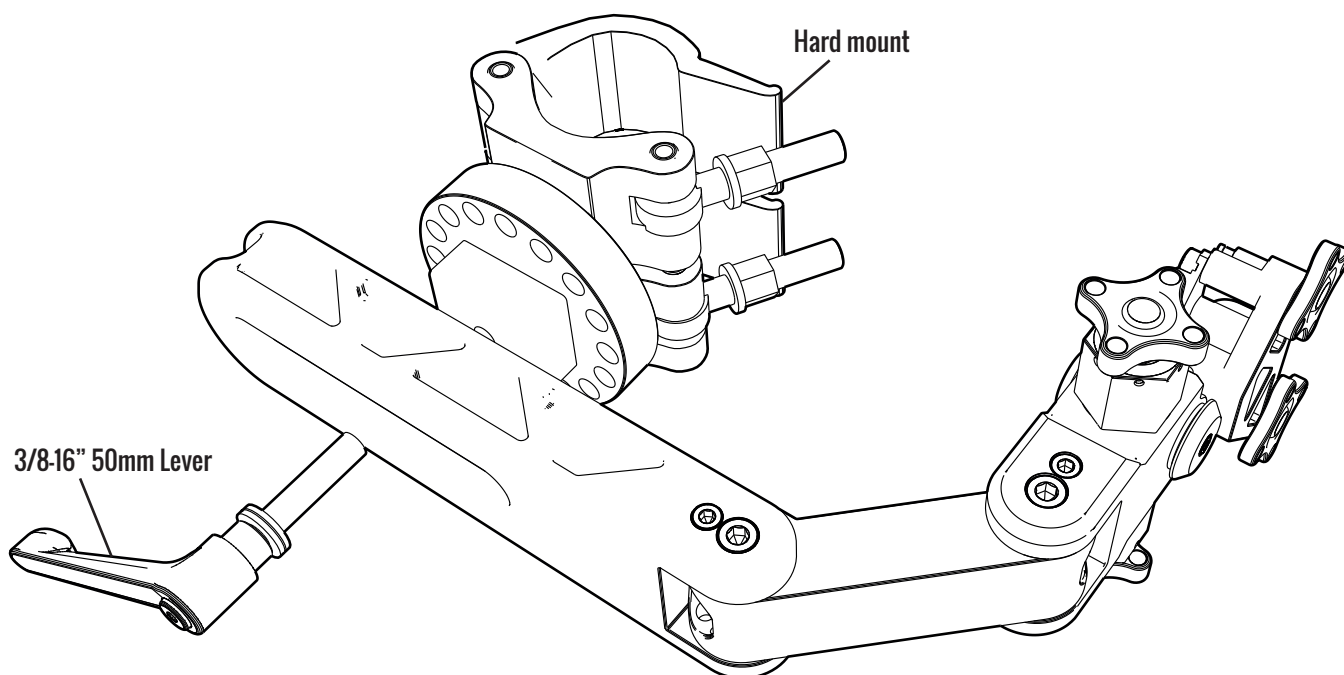
xBONE Adjustable Socket block stage:

The xBONE socket block stage has both tilt and roll axis adjustments.

The tilt is simply done by adjusting the tilt knobs counter and counter-clockwise.

Important! Tilt knob adjustment must ALWAYS be made WITHOUT THE SLED on the arm. There should be no weight on the adjustable socket block stage, while making tilt adjustments. The operator does the adjustment easiest by pressing down the arm in front of him/her and check if the arm post is in a angle and make the adjustments BEFORE adding the sled.

Use the two M6 Roll adjustment knobs for adjusting the Male socket, once attached.

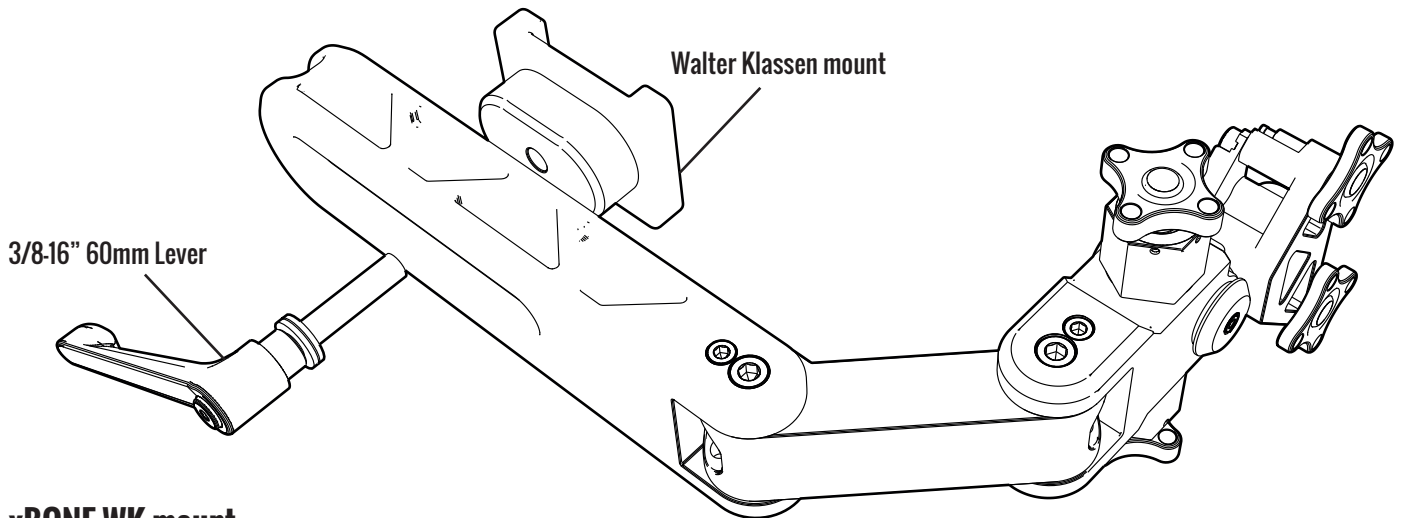


xBONE hard mount

The xBONE includes a hard mount with two 48-52mm speedrail clamps. The operator can adjust the position of the clamps by using the 18 different thread positions on the Hard mount itself. The hard mount is locked by the supplied 3/8-16" adjustable lever, 50mm.

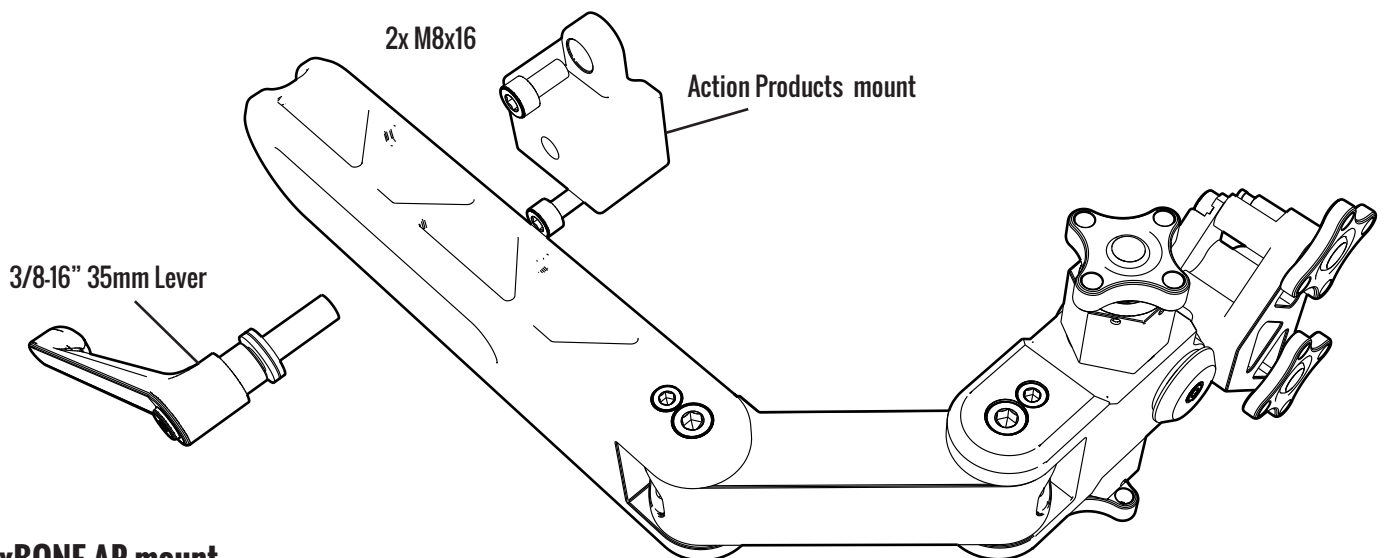
~~FLOWCINE~~ Hard mount

xBONE MANUAL V0.9



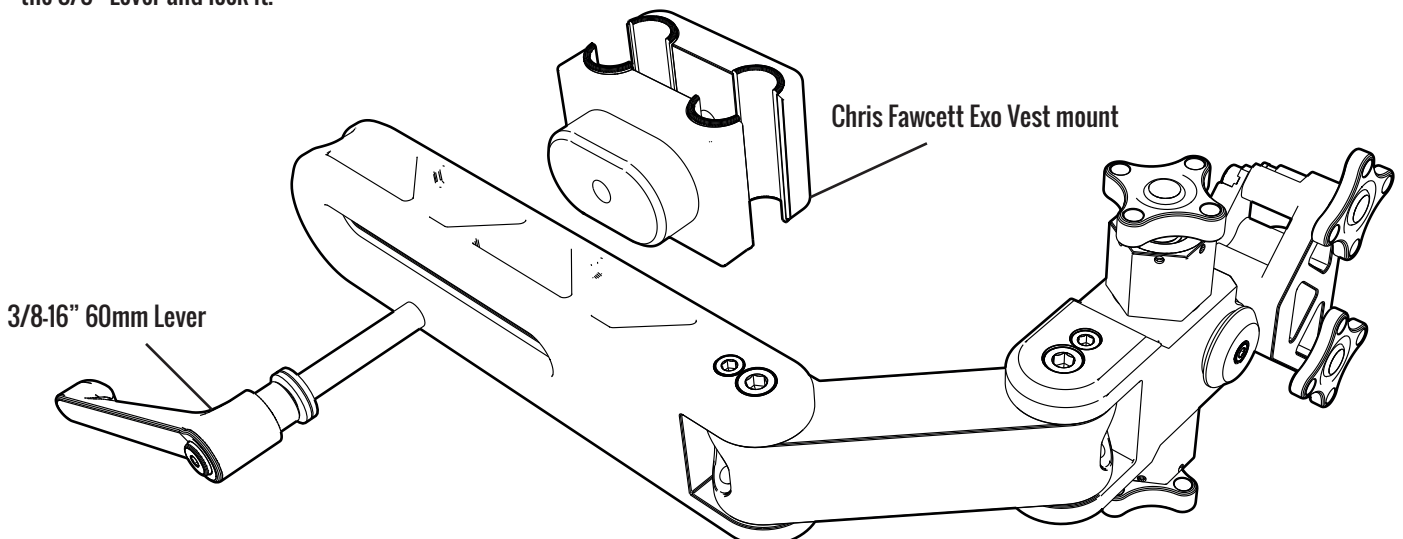
xBONE WK mount

The xBONE includes a Walter Klassen mount. Simply put the 3/8" Lever through the mount and lock it on the WK Vest.



xBONE AP mount

The xBONE includes a Action Products mount. Simply lock the mount on the vest with the two supplied M8x16 screws, and then insert the 3/8" Lever and lock it.



xBONE Exo Vest Mount

The xBONE includes a Chris Fawcett Exo Vest mount. Put the two exo vest mount halves around the Exo vest rods, and slide on the xBONE and lock it down with the 3/8-16" 60mm lever.